## DIMENSIONS



## SPECIFICATION

$\triangle M E C H A N I C A L$
Mechanical Life: $200 \mathrm{~m} \Omega$ max. 10,000 cycles
Operating Force: $\mathrm{N}=130 \pm 50 \mathrm{gf}$

$$
B=40 \pm 30 g f
$$

$\triangle E N V I R O N M E N T A L$
Operation Temperature: $-20^{\circ} \mathrm{C}$ to $+80^{\circ} \mathrm{C}$
Storage Temperature: $-40^{\circ} \mathrm{C}$ to $+85^{\circ} \mathrm{C}$

## $\triangle E L E C T R I C A L$

Electrical Life: $200 \mathrm{~m} \Omega$ max. 10,000 cycles Switching Rating: 25mA, 24VDC
Contact Resistance: (a) $70 \mathrm{~m} \Omega$ max. (Initial)
(b) $200 \mathrm{~m} \Omega$ max. (final)

Insulation Resistance: $100 \mathrm{M} \Omega \mathrm{min}$. at 500VDC
Voltage Proof: 300VAC for 1 minute

## MATERIAL

COVER: Nickel silver
$\triangle$ BASE / STEM: UL94V-0 Nylon High-Temp Thermoplastic Color: Black
CONTACT : Alloy Copper
$\triangle$ SPRING PLATE: Stainless Steel
$\triangle$ TERMINAL: Brass with silver plated.

## SOLDERING PROCESS

$\triangle$ HAND SOLDERING : Use a sold iron of 30 watts, controlled at $350^{\circ} \mathrm{C}$ approximately 5 seconds while applying.
$\triangle$ REFLOW SOLDERING: When applying reflow
soldering, the peak temperature or the reflow over should be set at $260^{\circ} \mathrm{C}$ max.
$\triangle$ Reflow Temperature Profile:


## PACKING

Tape and Reel: 900 pcs/reel


