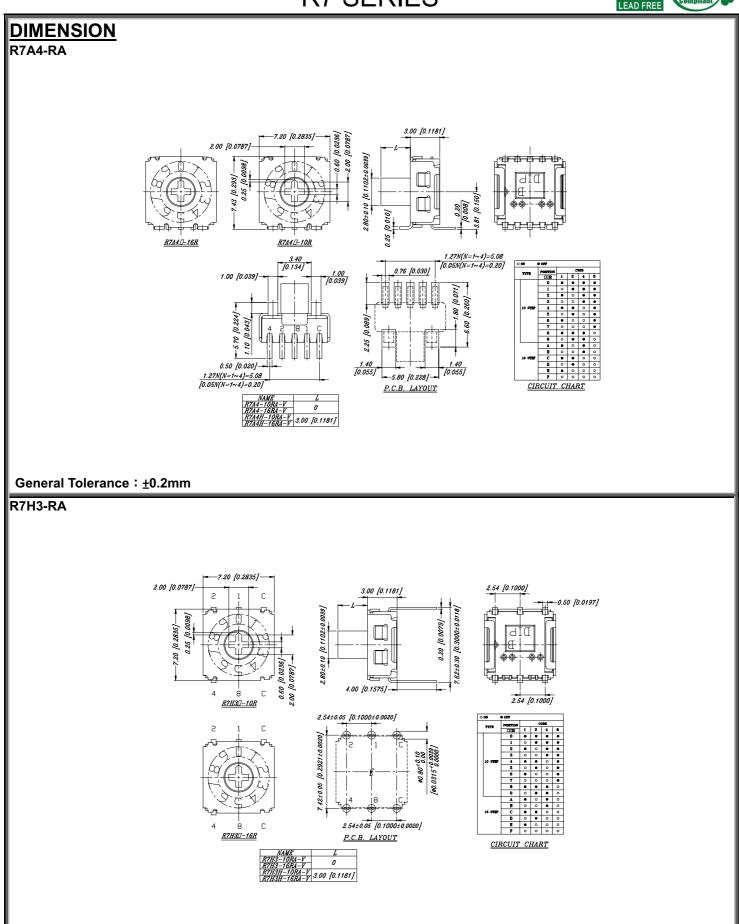
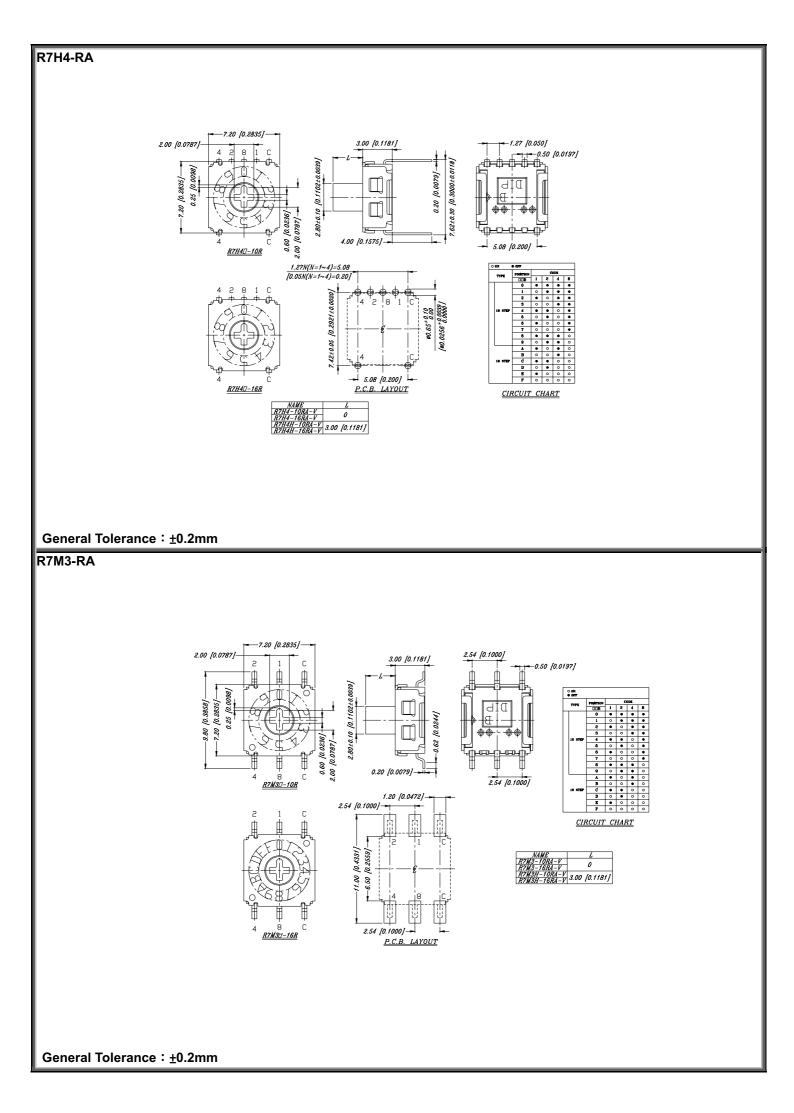
# HUAI YANG CO.,LTD.

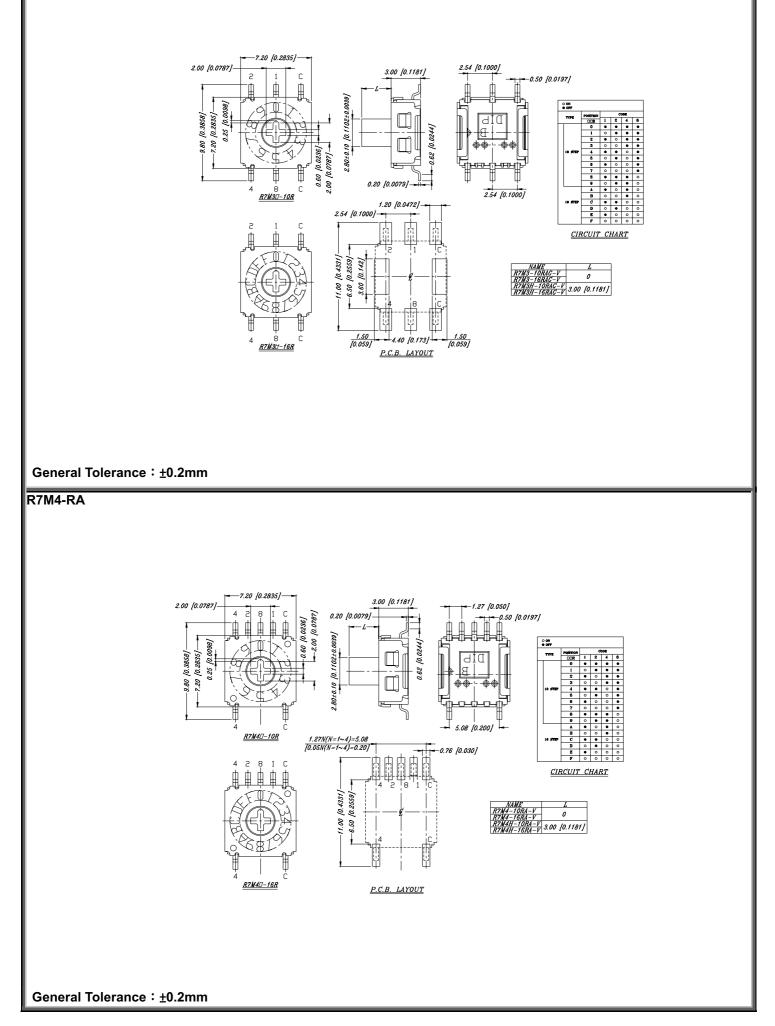
General Tolerance : ±0.2mm

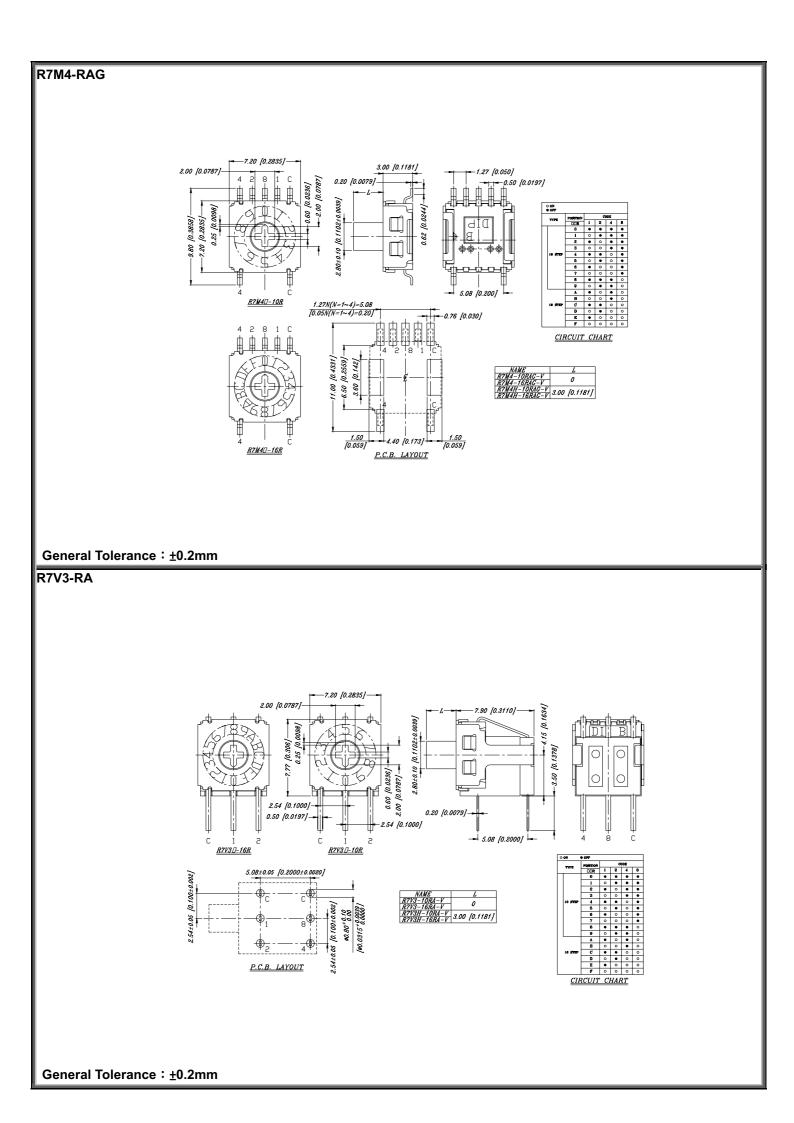
**R7 SERIES** 



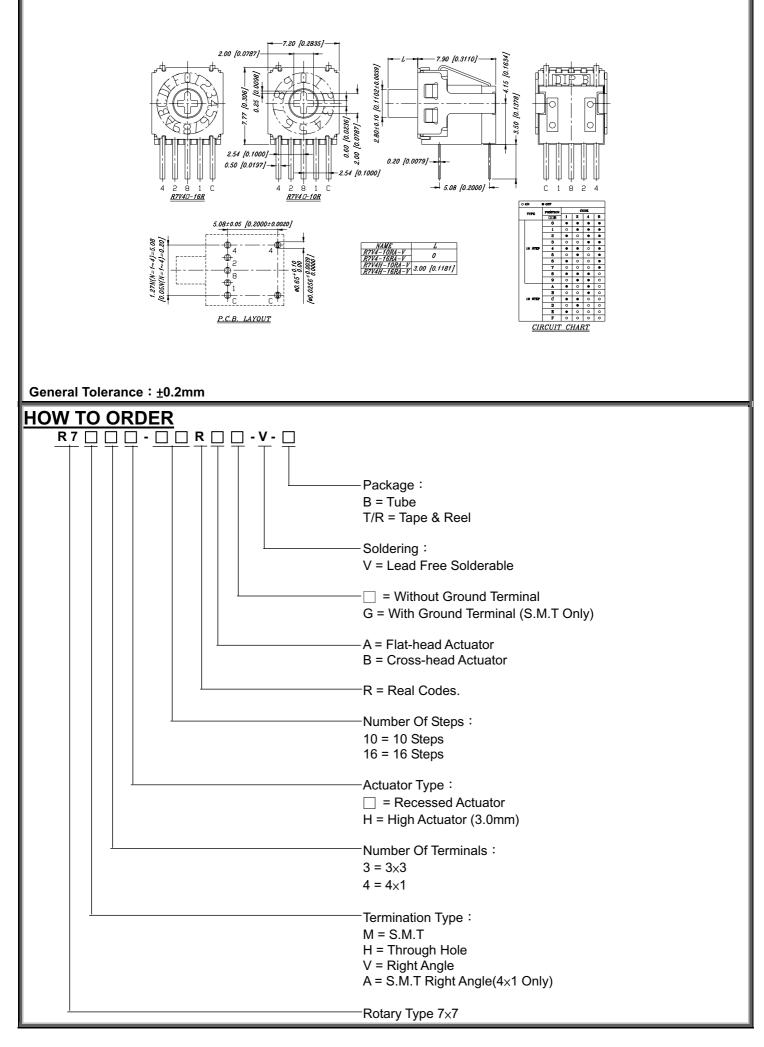








#### R7V4-RA



## **SPECIFICATION**

△MECHANICAL Mechanical Life : 10,000 Steps Operation Force : 200gf-cm max

#### 

Operation Temperature Range :  $-30^{\circ}$ C to  $+80^{\circ}$ C Storage Temperature Range :  $-40^{\circ}$ C to  $+90^{\circ}$ C

#### 

Electrical Life: 10,000 Steps Switching Rating: 50 mA, 12 VDC

### SOLDERING PROCESS

 $\triangle$ HAND SOLDERING : Us a soldering iron of 30 watts, controlled at 350°C approximately 5 seconds while applying solder.

 $\triangle$ REFLOW SOLDERING : When applying reflow soldering, the peak temperature or the reflow over should be set to 260°C max.

### MATERIAL

 △COVER : Nickel silver

 △SEAL-1 : Silicone rubber

 Color : Black, Square

 △SEAL-2 : Silicone rubber

 Color : Black, Round

 △ACTUATOR : PA9T High-temp Thermoplastic

 Color : Red

 △BLOCK : Stainless steel

 △CONTACT : Alloy copper

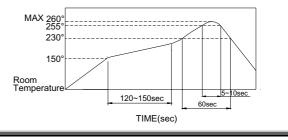
 △SPRING PLATE : Piano wire

 △BASE : PA9T High-temp Thermoplastic

 Color : Black

 △TERMINAL : Brass with gold plated

#### **∆Temperature Profile** :



### PACKING