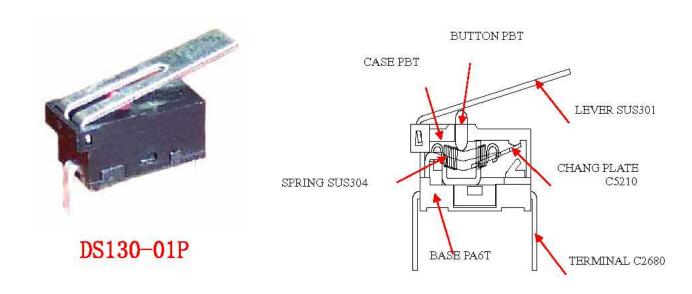
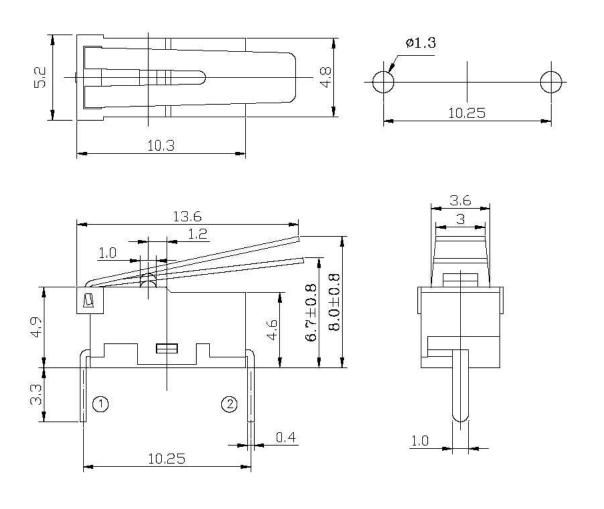
DS130 Series MICRO SWITCH

MATERIALS



DIMENSION DRAWING



Specifications

Contact Rating: 0.1A @ 48VDC;0.1A@125VAC

Electrical life: 1,000,000 cycles

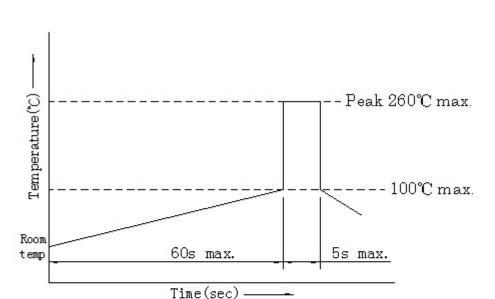
Mechanical life : 1,000,000 cycles min ; Insulation Resistance : $> 100M \Omega DC250V$ Withstand Voltage : AC250V 1 minute ;

Contact Resistance $: < 100 \text{m} \ \Omega \; ;$ Ambient Temper. $: -25 \ ^{\circ}\!\!\!\! \text{C} \; \text{to } 70 \ ^{\circ}\!\!\!\! \text{C} \; ;$

Operating Force :

Soldering Process: Hand soldering: Use a soldering iron of 30 watts, controlled at 380 $^{\circ}$ C approximately 3 seconds while applying solder.

Wave soldering: When applying wave soldering, the peak temperature of the wave Oven should be set to 260 °C max. Condition for soldering (Wave & Non-washable Type) Temperature Profile: (Figure 1)

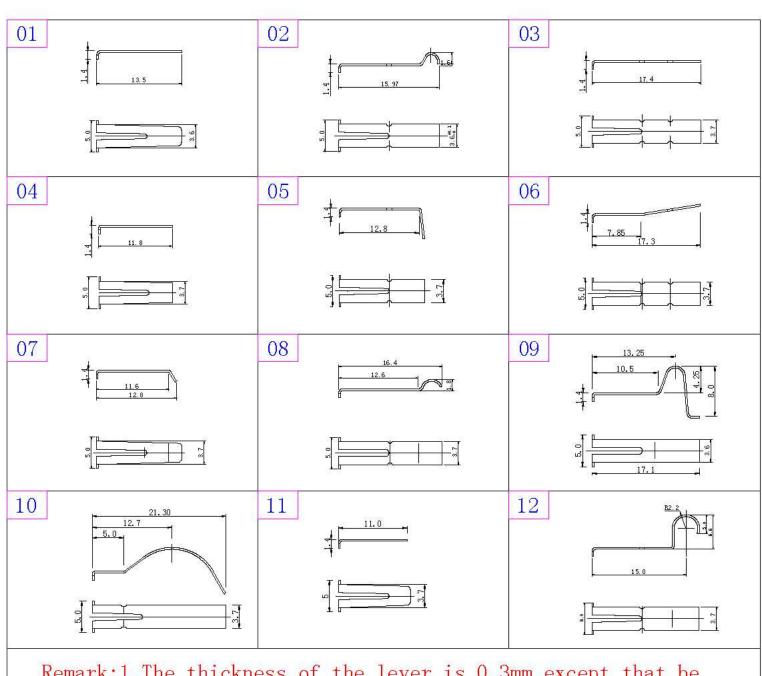


Items	Condition
Preheating temperature	Ambient temperature of the soldered surface of PC board.100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Continuous dipping time	5s max.
Number of soldering	2 times max.

HOW TO ORDER Termination Operating Force Button color Series Actuator DS130 00=Non-lever; see chart 70=70 gf 1=Green 01-99=Lever; 90=90 gf (P/C/D/M) 2=Blue 01 to 99(see chart) 3=White 4=Red 5=Nacarat EXAMPLE: DS130-00P-70-4; DS130-00C-70-4; DS130-01P-25-4

DS130 Series MICRO SWITCH (Sub-Miniature Snap-Action Switches)

ACTUATOR CHART



Remark:1. The thickness of the lever is 0.3mm except that be remarked "t=0.4mm"

2. The shape of the levers can be machininged what the customers needed